Spare part Installation manual

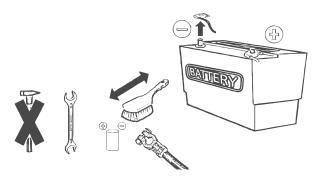
1. Preparation

Safety notice:

1.1 Make sure that all power-transmitting components and connections (electric, pneumatic, and hydraulic) are shut off according to the vehicle manufacturer's instructions and can not readily be switched back on. Remove main fuse for the machine or system if possible.

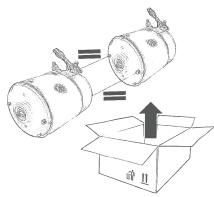
1.2. Disconnecting the vehicle battery - warning!

- Disconnecting the vehicle battery may result in the loss of codes in certain vehicle systems. In this case the systems must be reprogrammed or the codes re-entered.
- Before disconnecting the battery, follow the vehicle manufacturer's recommended quidelines.
- Disconnect the negative battery lead to prevent an earth fault.



2. Installation steps:

- 2.1 Remove the old (defective) part. Make sure to protect the connecting parts. Always follow the instructions of the machine or system manufacturer!
- 2.2 Make sure that the spare part you are about to install matches the old spare part you just removed. Using our website or catalogue, check the part number, features and parameters of the product.



2.3 Also check the following points:

- Check that the new part has not been damaged during shipping.
- Completely remove the product packaging and any fastening materials used for transportation.
- 2.4 Install the new part in place of the old one. Also follow the machine or system manufacturer's instructions.
- 2.5 If necessary, tighten the fixing bolts on the spare part evenly and to the correct tightening torque. An incorrect tightening torque may result in malfunctions, leaks, or increased wear.
- **2.6** Connect the cables to the power supply or battery.

3. Check your work

3.1 Check that the entire electrical system is working properly according to the machine or system manufacturer's instructions.

